

TOOLS AND MATERIALS

NEEDED TOOLS

- Smooth pliers
- #2 Square drive
- #2 Phillips screwdriver
- Putty knife

NEEDED MATERIALS

- Towel or shop rag

SLIDING/GLIDING PATIO DOOR PANEL REMOVAL AND INSTALLATION

Because panel removal can be awkward and could cause physical injury or product damage, we recommend the help of additional people. Removing the operating panel may be easier if the rollers are first retracted, lowering the panel.

CUSTOM, SITRINE AND W-2500 DOOR WITH FIBERGLASS SILL OPERATING PANEL

1. Close and lock the operating panel.

2. Remove the bumper out of the top interior track.

3. Score through any paint or finish between the head stop and door frame.

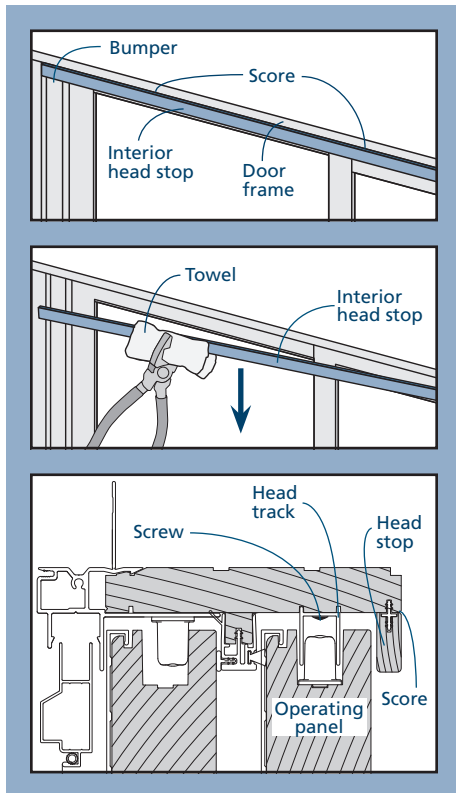
4. Starting at one end and working towards the other end - gently remove interior head stop with smooth pliers and a towel or rag, being careful not to damage the head stop.

5. Unlock and open door all the way and remove the exposed screws from the head track (a #2 Phillips or #2 square drive is required).

6. Close and lock operating panel to prevent it from falling out of the frame opening.

7. Remove screws from opposite side of the head track.

8. Unlock operating panel and carefully slide open.

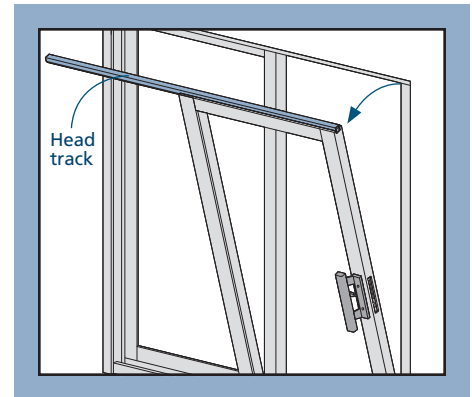


9. Tilt the top of the panel toward the interior (the head track will be sitting on top of the panel), and lift the head track from the top of the panel.

10. Lift the panel up and over the sill track.

11. Lay operating panel on a flat surface with interior side facing up.

12. To reinstall panel, perform removal steps in reverse order.



The repair tasks offered herein can be accomplished by a homeowner with some mechanical aptitude. If you are unsure, it is recommended that you hire a trained service provider such as a competent and licensed construction contractor or building professional. JELD-WEN disclaims any and all liability associated with the use and/or provision of these instructions. Any reliance upon the information or advice is at the risk of the party so relying. The information contained herein may be changed from time to time without notification.