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SINGLE UNIT OPERATOR
ELEVATIONS

	21 1/2"(546)	23 1/2"(597)	27 1/2"(699)	31 1/2"(800)	33 1/2"(851)	35 1/2"(902)	39 1/2"(1003)
M.O. BRICKMOUND	21 1/2"(546)	23 1/2"(597)	27 1/2"(699)	31 1/2"(800)	33 1/2"(851)	35 1/2"(902)	39 1/2"(1003)
M.O. ADAMS/FLAT CASING	24 1/2"(645)	26 1/2"(673)	30 1/2"(775)	34 1/2"(876)	36 1/2"(927)	38 1/2"(978)	42 1/2"(1080)
ROUGH OPENING	18 3/4"(476)	20 3/4"(527)	24 3/4"(629)	28 3/4"(730)	30 3/4"(781)	32 3/4"(832)	36 3/4"(933)
FRAME SIZE	18"(457)	20"(508)	24"(610)	28"(711)	30"(762)	32"(813)	36"(914)
DAYLIGHT OPENING	12 1/8"(308)	14 1/8"(359)	18 1/8"(460)	22 1/8"(562)	24 1/8"(613)	26 1/8"(664)	30 1/8"(765)
20 5/16"(516) 21 13/16"(554) 18 3/4"(476) 18"(508) 12 1/8"(308)							
	SCA1818 SCPOA1818	SCA2018 SCPOA2018	SCA2418 SCPOA2418	SCA2818 SCPOA2818	SCA3018 SCPOA3018	SCA3218 SCPOA3218	SCA3618 SCPOA3618
22 5/16"(578) 23 13/16"(605) 20 3/4"(527) 20"(508) 14 1/8"(359)							
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26 5/16"(668) 27 13/16"(706) 24 3/4"(629) 24"(610) 18 1/8"(460)							
	SCA1824 SCPOA1824	SCA2024 SCPOA2024	SCA2424 SCPOA2424	SCA2824 SCPOA2824	SCA3024 SCPOA3024	SCA3224 SCPOA3224	SCA3624 SCPOA3624
30 5/16"(770) 31 13/16"(808) 28 3/4"(730) 28"(711) 22 1/8"(571)							
	SCA1828 SCPOA1828	SCA2028 SCPOA2028	SCA2428 SCPOA2428	SCA2828 SCPOA2828	SCA3028 SCPOA3028	SCA3228 SCPOA3228	SCA3628 SCPOA3628
32 5/16"(821) 33 13/16"(859) 30 3/4"(781) 30"(762) 24 1/8"(613)							
	SCA1830 SCPOA1830	SCA2030 SCPOA2030	SCA2430 SCPOA2430	SCA2830 SCPOA2830	SCA3030 SCPOA3030	SCA3230 SCPOA3230	SCA3630 SCPOA3630
38 5/16"(973) 39 13/16"(1011) 36 3/4"(933) 36"(914) 30 1/8"(765)							
	SCA1836 SCPOA1836	SCA2036 SCPOA2036	SCA2436 SCPOA2436	SCA2836 SCPOA2836	SCA3036 SCPOA3036	SCA3236 SCPOA3236	SCA3636 SCPOA3636
44 5/16"(1126) 45 13/16"(1164) 42 3/4"(1086) 42"(1067) 36 1/8"(918)							
	SCA1842 SCPOA1842	SCA2042 SCPOA2042	SCA2442 SCPOA2442	SCA2842 SCPOA2842	SCA3042 SCPOA3042	SCA3242 SCPOA3242	SCA3642 SCPOA3642
50 5/16"(1278) 51 13/16"(1316) 48 3/4"(1238) 48"(1219) 42 1/8"(1070)							
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ELEVATION SYMBOL LEGEND:

M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS
NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

SINGLE UNIT OPERATOR
ELEVATIONS

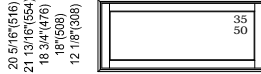
M.O. BRICKMOULD
M.O. ADAMS/FLAT CASING
ROUGH OPENING
FRAME SIZE
DAYLIGHT OPENING

45 1/2"(1156)
48 1/2"(1232)
42 3/4"(1086)
42"(1067)
36 1/8"(918)

51 1/2"(1308)
54 1/2"(1384)
48 3/4"(1238)
48"(1219)
42 1/8"(1070)

57 1/2"(1460)
60 1/2"(1537)
54 3/4"(1391)
54"(1372)
48 1/8"(1222)

63 1/2"(1613)
66 1/2"(1689)
60 3/4"(1543)
60"(1524)
54 1/8"(1375)



SCA4218
SCPOA4218



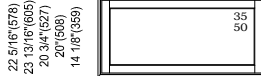
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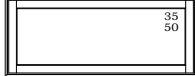
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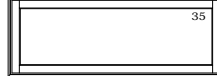
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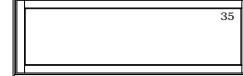
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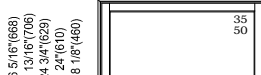
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SCA5420
SCPOA5420



SCA6020
SCPOA6020



SCA4224
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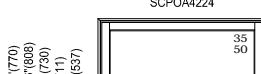
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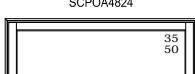
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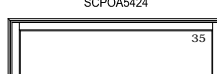
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SCA4228
SCPOA4228



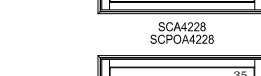
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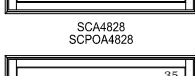
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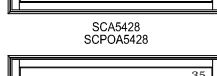
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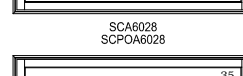
SCA4230
SCPOA4230



SCA4830
SCPOA4830



SCA5430
SCPOA5430



SCA6030
SCPOA6030



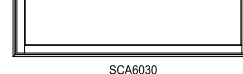
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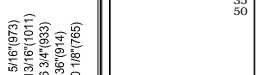
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SCPOA4836



SCA5436
SCPOA5436



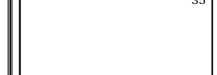
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SCPOA6036



SCA4242
SCPOA4242



SCA4842
SCPOA4842



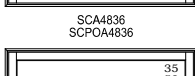
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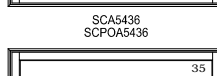
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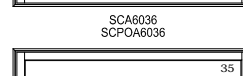
SCA4248
SCPOA4248



SCA4848
SCPOA4848



SCA5448
SCPOA5448



SCA6048
SCPOA6048

ELEVATION SYMBOL LEGEND:

M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS
NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

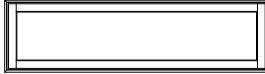
SINGLE UNIT OPERATOR
ELEVATIONS

M.O. BRICKMOUND
M.O. ADAMS/FLAT CASING
ROUGH OPENING
FRAME SIZE
DAYLIGHT OPENING

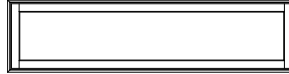
69 1/2"(1765)
72 1/2"(1842)
66 3/4"(1695)
66"(1676)
60 1/8"(1527)

75 1/2"(1918)
78 1/2"(1994)
72 3/4"(1848)
72"(1829)
66 1/8"(1680)

20 5/16"(516)
21 13/16"(554)
18 3/4"(476)
18"(508)
12 1/8"(308)

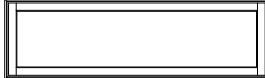


SCA6618
SCPOA6618

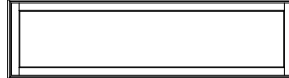


SCA7218
SCPOA7218

22 5/16"(578)
23 13/16"(605)
20 3/4"(527)
20"(508)
14 1/8"(359)



SCA6620
SCPOA6620



SCA7220
SCPOA7220

26 5/16"(666)
27 13/16"(706)
24 3/4"(629)
24"(610)
18 1/8"(460)

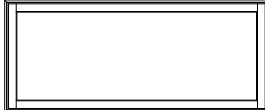


SCA6624
SCPOA6624

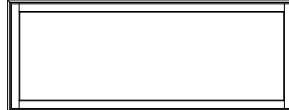


SCA7224
SCPOA7224

30 5/16"(770)
31 13/16"(808)
28 3/4"(730)
28"(711)
22 1/8"(537)



SCA6628
SCPOA6628



SCA7228
SCPOA7228

32 5/16"(821)
33 13/16"(859)
30 3/4"(781)
30"(762)
24 1/8"(613)



SCA6630
SCPOA6630



SCA7230
SCPOA7230

36 5/16"(913)
39 13/16"(1011)
36 3/4"(933)
36"(914)
30 1/8"(765)



SCA6636
SCPOA6636



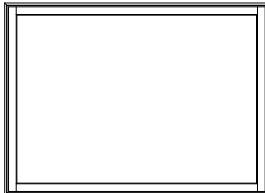
SCA7236
SCPOA7236

44 5/16"(1126)
45 13/16"(1164)
42 3/4"(1086)
42"(1067)
36 1/8"(918)



SCA6642
SCPOA6642

50 5/16"(1278)
51 13/16"(1316)
48 3/4"(1238)
48"(1219)
42 1/8"(1070)



SCA6648
SCPOA6648

ELEVATION SYMBOL LEGEND:

M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS
NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

2 WIDE ELEVATIONS

	391/2"(1003)	43 1/2"(1105)	51 1/2"(1308)	59 1/2"(1511)	63 1/2"(1613)	67 1/2"(1715)	75 1/2"(1918)
MO BRICKMOLD	42 1/2"(1080)	46 1/2"(1181)	54 1/2"(1384)	62 1/2"(1588)	66 1/2"(1689)	70 1/2"(1791)	78 1/2"(1994)
MO FLAT CASING	36 3/4"(933)	40 3/4"(1035)	48 3/4"(1238)	56 3/4"(1441)	60 3/4"(1543)	64 3/4"(1645)	72 3/4"(1848)
ROUGH OPENING	36"(914)	40"(1016)	48"(1219)	56"(1422)	60"(1524)	64"(1626)	72"(1829)
FRAME SIZE	12 1/8"(308)[2]	14 1/8"(359)[2]	18 1/8"(460)[2]	22 1/8"(562)[2]	24 1/8"(613)[2]	26 1/8"(664)[2]	30 1/8"(765)[2]
DAYLIGHT OPENING	20 5/16"(516)	23 13/16"(605)	28 1/2"(714)	34 1/2"(871)	38 1/2"(973)	42 1/2"(1075)	48 1/2"(1228)
	21 13/16"(554)	24 1/4"(627)	29 1/4"(746)	35 1/4"(903)	39 1/4"(1005)	43 1/4"(1107)	49 1/4"(1260)
	18 3/4"(476)	20 5/8"(527)	24 1/2"(622)	28 1/2"(717)	32 1/2"(820)	36 1/2"(923)	42 1/2"(1076)
	18"(457)	20"(508)	24"(603)	28"(698)	32"(801)	36"(904)	42"(1057)
	12 1/8"(308)	14 1/8"(359)	18 1/8"(460)	22 1/8"(562)	24 1/8"(613)	26 1/8"(664)	30 1/8"(765)
	SCA1818-2 SCPOA1818-2	SCA2018-2 SCPOA2018-2	SCA2418-2 SCPOA2418-2	SCA2818-2 SCPOA2818-2	SCA3018-2 SCPOA3018-2	SCA3218-2 SCPOA3218-2	SCA3618-2 SCPOA3618-2
	SCA1820-2 SCPOA1820-2	SCA2020-2 SCPOA2020-2	SCA2420-2 SCPOA2420-2	SCA2820-2 SCPOA2820-2	SCA3020-2 SCPOA3020-2	SCA3220-2 SCPOA3220-2	SCA3620-2 SCPOA3620-2
	SCA1824-2 SCPOA1824-2	SCA2024-2 SCPOA2024-2	SCA2424-2 SCPOA2424-2	SCA2824-2 SCPOA2824-2	SCA3024-2 SCPOA3024-2	SCA3224-2 SCPOA3224-2	SCA3624-2 SCPOA3624-2
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	SCA1842-2 SCPOA1842-2	SCA2042-2 SCPOA2042-2	SCA2442-2 SCPOA2442-2	SCA2842-2 SCPOA2842-2	SCA3042-2 SCPOA3042-2	SCA3242-2 SCPOA3242-2	SCA3642-2 SCPOA3642-2
	SCA1848-2 SCPOA1848-2	SCA2048-2 SCPOA2048-2	SCA2448-2 SCPOA2448-2	SCA2848-2 SCPOA2848-2	SCA3048-2 SCPOA3048-2	SCA3248-2 SCPOA3248-2	SCA3648-2 SCPOA3648-2

ELEVATION SYMBOL LEGEND:
M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

2 WIDE ELEVATIONS

MO BRICKMOLD	87 1/2"(2223)	99 1/2"(2527)
MO FLAT CASING	90 1/2"(2299)	102 1/2"(2604)
ROUGH OPENING	84 3/4"(2153)	96 3/4"(2457)
FRAME SIZE	84"(2134)	96"(2438)
DAYLIGHT OPENING	36 1/8"(918)[2]	42 1/8"(1070)[2]

20 5/16"(516)		
21 13/16"(554)	SCA4218-2 SCPOA4218-2	SCA4818-2 SCPOA4818-2
22 5/16"(578)		
23 13/16"(605)	SCA4220-2 SCPOA4220-2	SCA4820-2 SCPOA4820-2
24 1/8"(620)		
24 3/4"(627)	SCA4224-2 SCPOA4224-2	SCA4824-2 SCPOA4824-2
25 1/8"(641)		
25 7/8"(653)	SCA4228-2 SCPOA4228-2	SCA4828-2 SCPOA4828-2
26 5/16"(668)		
27 13/16"(706)	SCA4230-2 SCPOA4230-2	SCA4830-2 SCPOA4830-2
28 1/8"(711)		
28 3/4"(730)	SCA4236-2 SCPOA4236-2	SCA4836-2 SCPOA4836-2
29 1/8"(737)		
30 5/16"(770)	SCA4242-2 SCPOA4242-2	SCA4842-2 SCPOA4842-2
31 13/16"(808)		
32 1/8"(821)	SCA4248-2 SCPOA4248-2	SCA4848-2 SCPOA4848-2
33 13/16"(859)		
34 1/8"(862)		
34 3/4"(881)		
35 1/8"(895)		
36 5/16"(914)		
37 1/8"(933)		
38 1/8"(933)		
39 13/16"(1011)		
40 1/8"(1011)		
41 1/8"(1027)		
42 1/8"(1070)		

ELEVATION SYMBOL LEGEND:
M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Noses, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

3 WIDE ELEVATIONS

MO BRICKMOLD	111 1/2"(2832)	129 1/2"(3213)	147 1/2"(3747)
MO FLAT CASING	114 1/2"(2908)	132 1/2"(3366)	150 1/2"(3823)
ROUGH OPENING	108 3/4"(2762)	126 3/4"(3219)	144 3/4"(3677)
FRAME SIZE	108"(2743)	126"(3200)	144"(3658)
DAYLIGHT OPENING	30 1/8"(765)[3]	36 1/8"(918)[3]	42 1/8"(1070)[3]

20 5/16"(516)			
21 13/16"(554)	SCA3618-3	SCA4218-3	SCA4818-3
23 13/16"(605)	SCPOA3618-3	SCPOA4218-3	SCPOA4818-3
22 5/16"(578)			
23 13/16"(605)	SCA3620-3	SCA4220-3	SCA4820-3
20 3/4"(527)	SCPOA3620-3	SCPOA4220-3	SCPOA4820-3
20 3/4"(527)			
20 3/4"(527)	SCA3624-3	SCA4224-3	SCA4824-3
20 3/4"(527)	SCPOA3624-3	SCPOA4224-3	SCPOA4824-3
24 1/8"(610)			
24 1/8"(610)	SCA3628-3	SCA4228-3	SCA4828-3
24 1/8"(610)	SCPOA3628-3	SCPOA4228-3	SCPOA4828-3
28 1/8"(711)			
28 1/8"(711)	SCA3630-3	SCA4230-3	SCA4830-3
28 1/8"(711)	SCPOA3630-3	SCPOA4230-3	SCPOA4830-3
30 5/16"(770)			
31 13/16"(808)	SCA3636-3	SCA4236-3	SCA4836-3
28 3/4"(730)	SCPOA3636-3	SCPOA4236-3	SCPOA4836-3
28 3/4"(730)			
30 3/4"(781)			
30 3/4"(781)	SCA3642-3	SCA4242-3	SCA4842-3
30 3/4"(781)	SCPOA3642-3	SCPOA4242-3	SCPOA4842-3
24 1/8"(613)			
24 1/8"(613)	SCA3648-3	SCA4248-3	SCA4848-3
24 1/8"(613)	SCPOA3648-3	SCPOA4248-3	SCPOA4848-3

ELEVATION SYMBOL LEGEND:
M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

PICTURE ELEVATIONS

M.O. BRICKMOULD	39 1/2"(1003)	45 1/2"(1156)	51 1/2"(1308)	63 1/2"(1613)
M.O. ADAMS/FLAT CASING	42 1/2"(1080)	48 1/2"(1232)	54 1/2"(1384)	66 1/2"(1689)
ROUGH OPENING	36 3/4"(933)	42 3/4"(1086)	48 3/4"(1238)	60 3/4"(1543)
FRAME SIZE	36"(914)	42"(1067)	48"(1219)	60"(1524)
DAYLIGHT OPENING	30 1/8"(765)	36 1/8"(918)	42 1/8"(1070)	54 1/8"(1375)

38 5/16"(973) 39 13/16"(1011) 36 3/4"(933) 36"(914) 30 1/8"(765)				
44 5/16"(1126) 45 13/16"(1164) 42 3/4"(1086) 42"(1067) 36 1/8"(918)				
50 5/16"(1278) 51 13/16"(1316) 48 3/4"(1238) 48"(1219) 42 1/8"(1070)				
56 5/16"(1430) 57 13/16"(1468) 54 3/4"(1391) 54"(1372) 48 1/8"(1222)				
62 5/16"(1583) 63 13/16"(1621) 60 3/4"(1543) 60"(1524) 54 1/8"(1375)				

ELEVATION SYMBOL LEGEND:

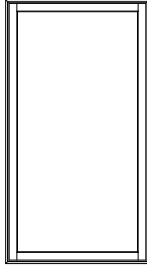
M.O. = MASORNY OPENING
 VALUES IN () ARE IN MILLIMETER CONVERSIONS
 ## NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

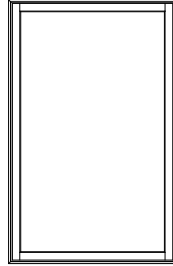
PICTURE ELEVATIONS

M.O. BRICKMOLD	39 1/2"(1003)	45 1/2"(1156)	51 1/2"(1308)	63 1/2"(1613)
M.O. ADAMS/FLAT CASING	42 1/2"(1080)	48 1/2"(1232)	54 1/2"(1384)	66 1/2"(1689)
ROUGH OPENING	36 3/4"(933)	42 3/4"(1086)	48 3/4"(1238)	60 3/4"(1543)
FRAME SIZE	36"(914)	42"(1067)	48"(1219)	60"(1524)
DAYLIGHT OPENING	30 1/8"(765)	36 1/8"(918)	42 1/8"(1070)	54 1/8"(1375)

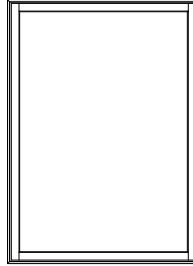
68 5/8"(1735)
68 1/2"(1727)
66 3/4"(1695)
66"(1676)
60 1/8"(1527)



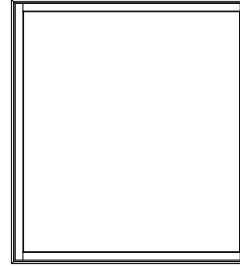
SCAP3666
SCPOAP3666



SCAP4266
SCPOAP4266

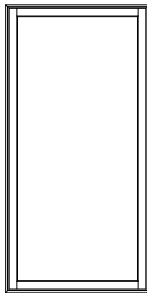


SCAP4866
SCPOAP4866

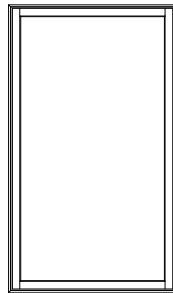


SCAP6066
SCPOAP6066

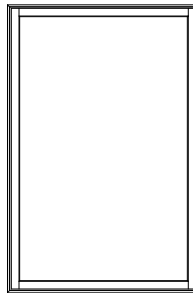
74 5/8"(1898)
74 1/2"(1890)
72 3/4"(1848)
72"(1829)
66 1/8"(1680)



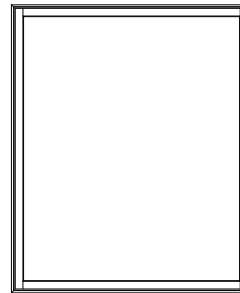
SCAP3672
SCPOAP3672



SCAP4272
SCPOAP4272



SCAP4872
SCPOAP4872



SCAP6072
SCPOAP6072

ELEVATION SYMBOL LEGEND:

M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS
NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

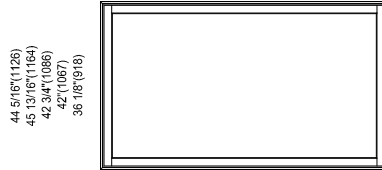
Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

PICTURE ELEVATIONS

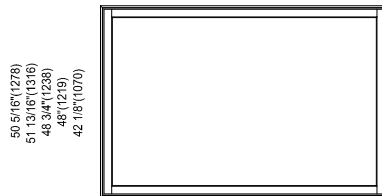
M.O. BRICKMOULD	75 1/2"(1918)
M.O. ADAMS/FLAT CASING	78 1/2"(1994)
ROUGH OPENING	72 3/4"(1848)
FRAME SIZE	72"(1829)
DAYLIGHT OPENING	66 1/8"(1680)



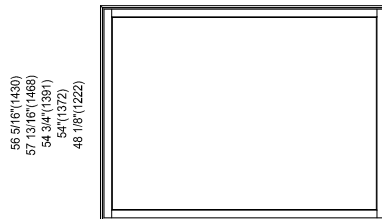
SCAP7236
SCPOAP7236



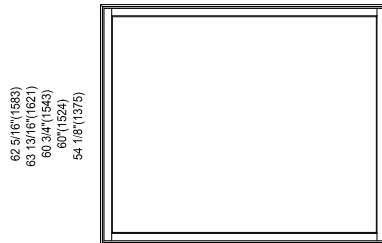
SCAP7242
SCPOAP7242



SCAP7248
SCPOAP7248



SCAP7254
SCPOAP7254



SCAP7260
SCPOAP7260

ELEVATION SYMBOL LEGEND:

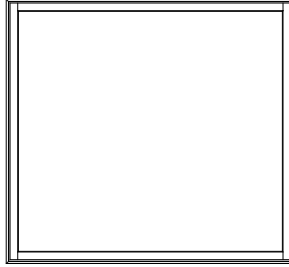
M.O. = MASORNY OPENING
 VALUES IN () ARE IN MILLIMETER CONVERSIONS
 ## NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.

PICTURE ELEVATIONS

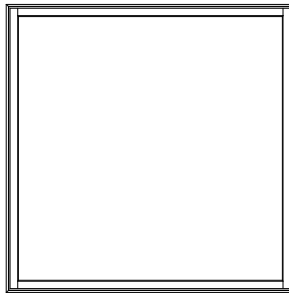
M.O. BRICKMOULD	75 1/2"(1918)
M.O. ADAMS/FLAT CASING	78 1/2"(1994)
ROUGH OPENING	72 3/4"(1848)
FRAME SIZE	72"(1829)
DAYLIGHT OPENING	66 1/8"(1680)

68 5/16"(1735)
69 13/16"(1773)
66 3/4"(1695)
66"(1676)
60 1/8"(1527)



SCAP7266
SCPOAP7266

74 5/16"(1886)
75 13/16"(1926)
72 3/4"(1848)
72"(1829)
66 1/8"(1680)



SCAP7272
SCPOAP7272

ELEVATION SYMBOL LEGEND:

M.O. = MASORNY OPENING
VALUES IN () ARE IN MILLIMETER CONVERSIONS
NUMBER INDICATES PERFORMANCE GRADE (PG) RATING WITH STANDARD GLAZING

Note: Elevations shown DO NOT have exterior trim. Subtract 1/2"(12.7) from M.O.(Masonry Opening) for Unit Sizes. Masonry openings above include Sill Nose, see Trim Options page for Sill Nose specifications. For other Trim Options refer to the Unit Sizing, Rough Opening & Masonry Openings page.