

This document explains how to replace the lower pivot pin on an interior bifold door set.

Tools Required: Side cutters or pliers and hammer

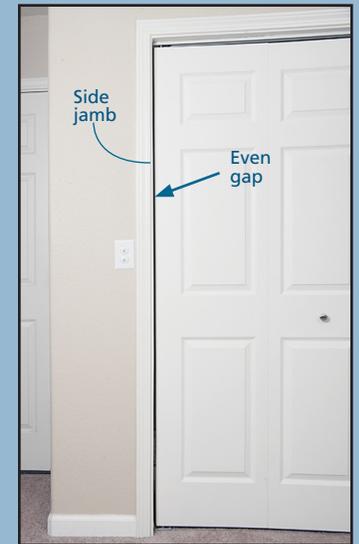
REMOVE PANELS

If door set is already removed, skip to step 4.

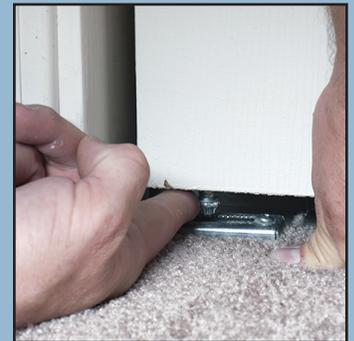
1. Open the door set.
2. Grip on both sides and lift straight up until the lower pin comes out of the bottom bracket. Larger door sets may be awkward or heavy, use help if necessary.
3. Swing the bottom of the door set down and away from the opening until the top pin and guide come out of the upper track. Place the door set on a clean flat surface.
4. On the bottom, grip the threaded pin (not the plastic sleeve) with side cutters or pliers. You may need to extend the screw to access the sleeve.
5. Pry the pin and sleeve from the panel as shown. If the collar is broken or cannot be removed, remove the threaded screw and leave the sleeve in place. The replacement pin will push the sleeve into the door cavity.
6. Thread the replacement pin fully into the sleeve.
7. Push the replacement sleeve and pin into the same hole where the old pin was and tap in with a hammer until the collar is against the bottom of the panel.
8. Re-install the door set by putting the top pin and guide in the upper track in the same configuration as removed. Lift the set up and over the lower bracket until the lower pin sits in the bracket's groove (shown in step 10).



9. Adjust the door set side to side by lifting the set and moving it until there is an even gap between the set and the side jamb. Verify the doors will close properly.



10. Adjust the door set up by turning the lower pin screw to extend it until there is an even gap on the top and bottom. Do not expose more than 3/8" of threads on the lower pin screw.



11. If using a double set, align both sets so that they are even in the middle.



CONTACT US

For questions, feel free to contact us by phone or email:

- Phone: 877-228-4888
- Web: www.jeld-wen.com/newhardware

The advice offered herein can be done by a homeowner with some mechanical aptitude. If you are unsure, please contact us at the number above for telephone or on-site assistance.

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