

PACKAGE CONTENTS

- (1) Frame assembled with Fixed Panels installed
- (1) Operating Panel
- (1) Passive Panel with Astragal Attached
- (2) Handle Set with Instructions
- (1) Hardware Pack
- (2) Rubber Bumpers
 - Head Stop
 - Kick Plate
 - Drip Cap

NEEDED TOOLS AND MATERIALS

- High quality silicone sealant
- Flat head screwdriver
- Phillips screwdriver

INSTALL PATIO DOOR FRAME

Use the JELD-WEN installation instructions attached to the product (also available at www.jeld-wen.com) to install the patio door frame. Perform the following steps in conjunction with the installation instructions.

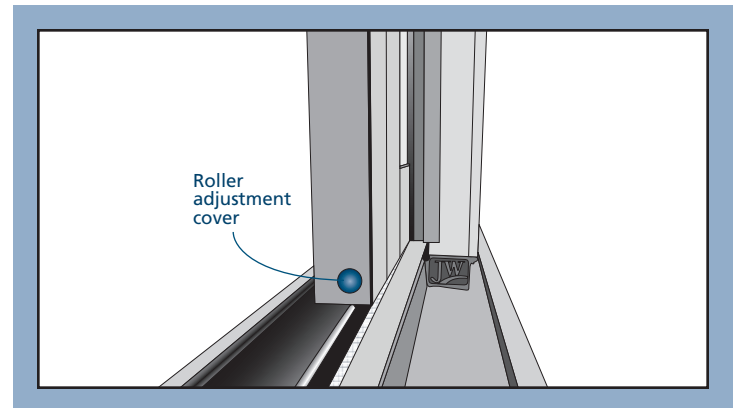
1. Follow the installation instructions through the steps to secure the patio door frame in the wall.
2. Follow the instructions in this supplement to install the operating panels.
3. Continue with the JELD-WEN installation instructions.

INSTALL OPERATING PANELS

Note: Handling patio door panels can be heavy and awkward. Please use the help of other people.

Install the passive panel (the panel with the astragal attached) first, then the active panel.

1. Remove the vinyl plugs covering the roller adjustment screws at both ends of the panels' bottom rail.
2. If the panel won't go over the sill retract the rollers as far as possible into the panel by turning the adjustment screws.



Do-It-Yourself

Technician

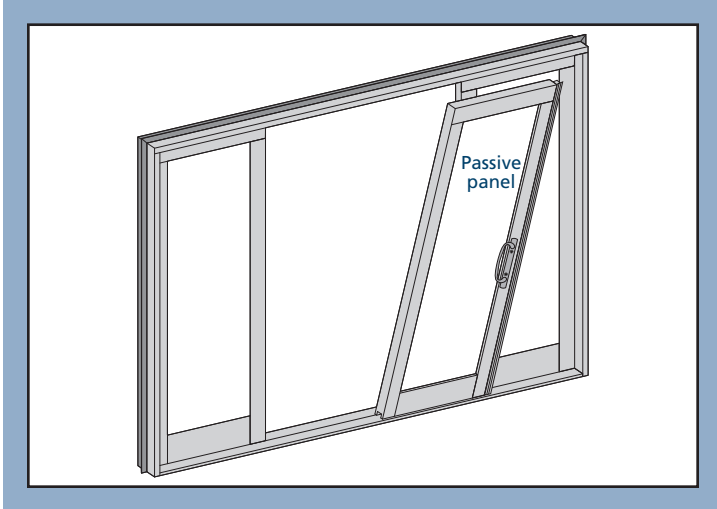
The advice offered herein should be reviewed and performed by a trained service provider. It is recommended that you consult with a competent and licensed construction contractor or building professional prior to taking any action. JELD-WEN disclaims any and all liability associated with the use and/or provision of these instructions. Any reliance upon the information or advice is at the risk of the party so relying. The information contained herein may be changed from time to time without notification.

©2015 JELD-WEN, inc.; This publication and its contents are owned by JELD-WEN, inc. and are protected under the U.S. Copyright Act and other intellectual property laws. All trademarks, service marks, logos and the like (whether registered or unregistered) are owned or controlled by JELD-WEN, inc. or others. Unauthorized use or duplication of JELD-WEN intellectual property is prohibited.

JELD-WEN reserves the right to change product specifications without notice. Please check our website, jeld-wen.com, for current information.

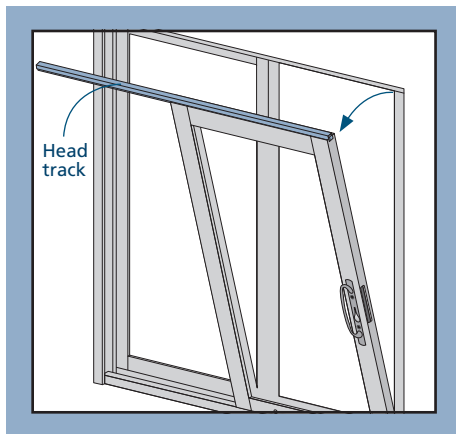
INSTALL OPERATING PANELS - CONTINUED

- Position the passive panel on the interior side with the rollers on the bottom and the interlock next to the adjoining panel's interlock in a slightly open position.



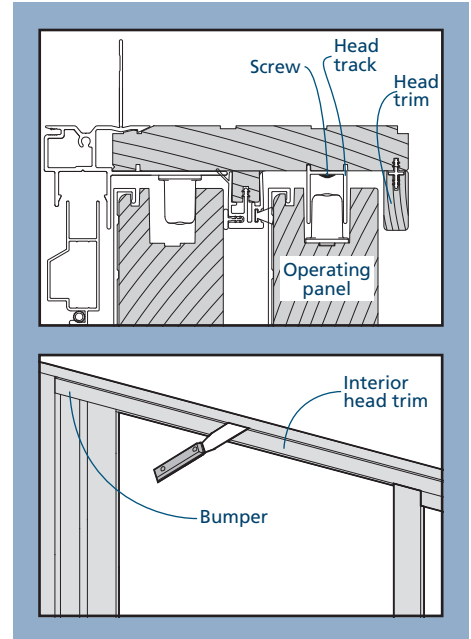
- Lift the panel up and over the sill track, setting the panel's rollers onto the roller track.

- Set the head track on top of the panel and tilt the top of the panel up toward the frame. Hold the panel in place until the head track is fully installed using the provided screws.



- On the open side of the head track, drive screws with a #2 square drive screwdriver through each exposed hole.
- Raise the rollers on the panel and carefully slide to fully open position.
- Close and lock passive panel.
- On the opposite side of the head track, drive screws through each exposed hole in a similar manner.
- Install the active panel the same way.

- Gently install interior head trim by pressing it into the kerf until fully seated.
- Install the bumper in the top interior track.
- Adjust the rollers for best operating height and reinstall the vinyl plugs covering the adjustment screws.
- Install the handle set using the instructions in the hardware package. Close and lock the operating panels to test for proper operation. Adjust as necessary.



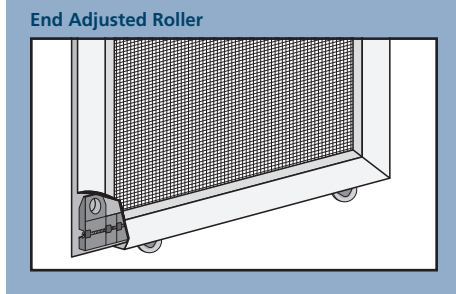
SCREEN REMOVAL, INSTALLATION AND ADJUSTMENT

It may be helpful to remove insect screen before other panel(s). Adjustment screws are located at each corner of the door screen and may be located on the end of the screen or on the face.

1. Turn all four adjustment screws to retract rollers into the screen.

Note! If door screen has weatherstrip covering adjustment screw, pull out only enough to expose screw, then press back into place after adjustment.

2. Grip both sides of the screen and lift up and over the screen track (if needed, use putty knife to help lift rollers over track) and remove.



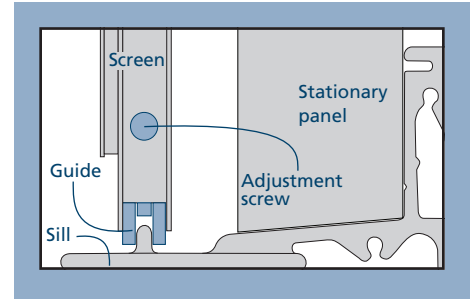
Installation

1. Follow the removal steps in reverse order.
2. Adjust the rollers as explained below.

Roller Adjustment

1. Ideal adjustment is as low as possible but just high enough to avoid drag. Adjustment screws are located at each corner of the door screen. Turn the adjustment screw in quarter turn increments until the correct adjustment is achieved. Some rollers will require opposing rotations to move the roller in the same direction as the other rollers.

- If screen door is flush to side jamb but needs to be raised or lowered, adjust both bottom rollers the same amount and in the same direction. Adjust top rollers if needed to apply slight tension.



- If screen top touches side jamb first, extend the roller closest to the side jamb, and retract the roller farthest from the side jamb. Make opposite adjustments if the screen bottom touches side jamb first.

2. Test operation and readjust as needed.

HANGING SCREENS

1. To remove the screen, position the screen on one side and remove the exposed screws in the screen track in the head. Move the screen to the other side and remove the remaining screws from the track. The track will remove with the screen.
2. To install, follow the removal steps in reverse order.

Adjustment

On the bottom, there is an adjustment screw hole on the end of the screen corresponding with a guide. Adjust the guides up or down with a Phillips screwdriver so that they do not rub on the sill or come off the track.