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PRODUCT SPECIFICATIONS

MATERIALS

The extruded vinyl profiles comply with the performance requirements of AAMA 303-97. Solid color extrusions are available in White and Desert Sand.

FRAME

All frames and sash are assembled using fusion-welding technology for added strength and durability. The frame jamb width is 3" (76.2 mm), and the nominal extrusion exterior wall thickness is 0.070". The frame incorporates an integral nailing fin which can be easily removed to allow the unit to be used in a replacement window application. Weep holes are included on the frame to ensure standing water is directed to the exterior plane of the unit. An interior and exterior accessory groove is standard to accommodate various frame accessory and assembly options on the product. Optional frame types: integral 5/8" flange, snap-in J-channel, snap-in Brickmould, and Box.

SASH

The single-hung sash is a 1- 3/8" (35.18mm) nominal thickness, and is assembled using fusion-welding technology for added strength and durability.

GLAZING

7/8" (22.2mm) insulated glass consist of two lites of glass sealed around a spacer; 3/4" (19mm) insulated glass for SDL units. The glass is mounted into the sash using a silicone-glazing compound. The insulating glass units comply with the performance requirements of the IGCC in accordance with either ASTM E774 or E2190. All units are exterior glazed.

GLAZING OPTIONS

7/8" (22.2mm) or 3/4" (19mm) insulated glass is available in clear, Low-E or Low-E 366, tinted, obscure or other specialty insulating glass as specified. Many glass options are available in tempered glazing, ImpactGard®, or monolithic glass.

WEATHER-STRIPPING

A fin-pile weather-strip is applied along the perimeter of the operating sash and at main sill.

HARDWARE

A single action cam style lock is available on all windows. Spiral balance systems are utilized to support the vertical operation of the sash. Low profile pivot pins are equipped for utilization of the "tilt" function.

INSECT SCREENS

The exterior fiberglass charcoal color insect screen is set in an aluminum frame to match the color of the unit. The spring loaded screen system assists in keeping it secured to the window. Insect screens are intended to allow air and light in and keep insects out. They are not intended to keep anyone or anything from falling through an open door or window. For safety screens or other security devices contact your local building supply retailer.

GRILLES

SDL (Simulated Divided Lite) 1" (25.4mm) color-matched extruded aluminum contour muntins surface mounted on the exterior surfaces of the insulated glass unit to provide a true divided lite appearance.

GBG (Grilles between the Glass) - 5/8" (16mm) and 7/8" (22.2mm) flat or 5/8" (16mm) contour grilles mounted between the glass panes suspended within the air cavity and color matched to the extrusion color.

EXTENSION JAMBS

Extension jambs are regionally available for JELD-WEN vinyl products. The 4-9/16" and 6-9/16" extension jambs are available in primed finger-joint and clear pine.

ADDITIONAL ACCESSORIES

Additional accessories are available for JELD-WEN Vinyl products. Please contact your local building supply retailer for a complete listing of the additional accessories. See www.jeld-wen.com/findsupplier.

INSTALLATION

See www.jeld-wen.com/resources for instructions.

PERFORMANCE

NFRC Certified - (rated and labeled in accordance with NFRC)

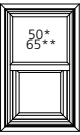
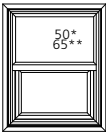
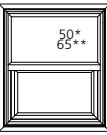
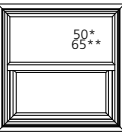
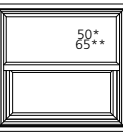
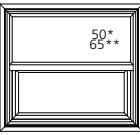
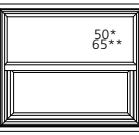
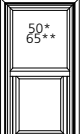
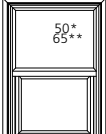
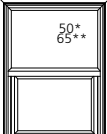
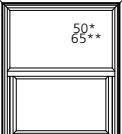
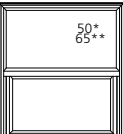
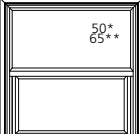
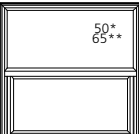
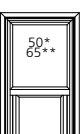
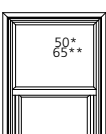
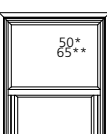
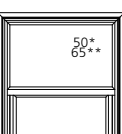
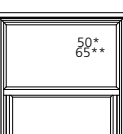
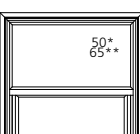
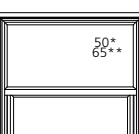
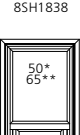
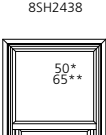
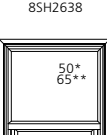
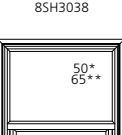
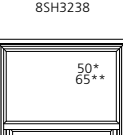
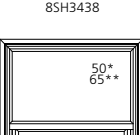
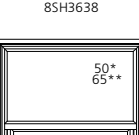



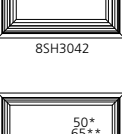
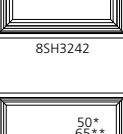
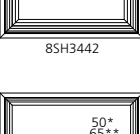
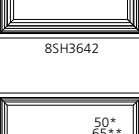

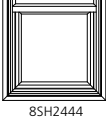
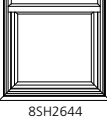
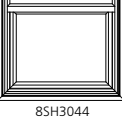
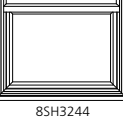
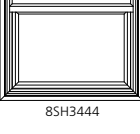
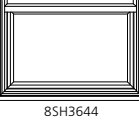
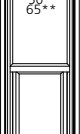
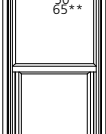
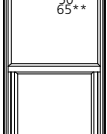
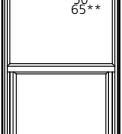
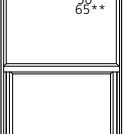
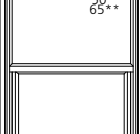
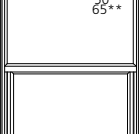
AAMA/NWDMA I.S.2-97

Please reference www.jeld-wen.com/performance ratings for up to date Design Pressure and approval information.

QUICK SPEC GUIDE

SPECIFICATION	STANDARD FEATURES	OPTIONAL FEATURES <i>Some options may require additional lead times. Consult your JELD-WEN Sales Representative.</i>
COLOR	<ul style="list-style-type: none"> White 	<ul style="list-style-type: none"> Desert Sand
SIZE	<ul style="list-style-type: none"> Width: 17-1/2" - 53-1/2" Height: 24-1/2" - 74" 	
FRAME	<ul style="list-style-type: none"> Nail Fin 	<ul style="list-style-type: none"> J-Channel Box Frame Brickmould 5/8" Flange 2-3/8" Flange Extender
GLAZING	<ul style="list-style-type: none"> 7/8" Insulated Clear 	<ul style="list-style-type: none"> Tempered Low-E Bronze Gray Green Obscure Azurlite Graylite (Turtle) Bronze Reflective
IMPACTGARD PROTECTION		<ul style="list-style-type: none"> PVB Impact PVB Impact Insulated SGP Impact Single-Glaze SGP Impact Standard Insulated SGP Impact ImpactGard Insulated <p><i>Not available in tempered. PVB monolithic not available in Low-E. All other tint and obscure glazing options apply.</i></p>
HARDWARE	<ul style="list-style-type: none"> Locking Cam-Lock 	
HARDWARE COLOR	<ul style="list-style-type: none"> Matches Frame 	
SCREENS	<ul style="list-style-type: none"> Fiberglass 	
SCREEN FRAME COLOR	<ul style="list-style-type: none"> Matches Frame 	
GRILLES		<ul style="list-style-type: none"> SDL - 1" Simulated Divided Lite 5/8", 7/8" Flat GBG* 5/8" Contour <p><i>*Check for availability</i></p>
JAMB	<ul style="list-style-type: none"> 3" 	

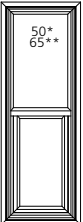
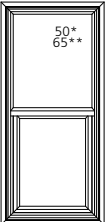
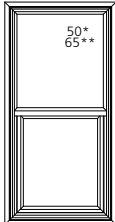
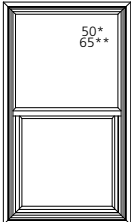
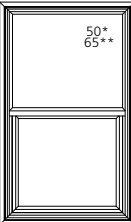
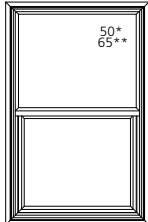
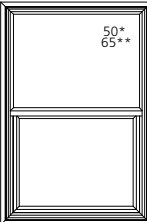
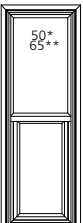
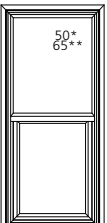
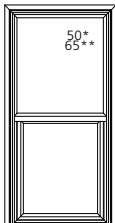
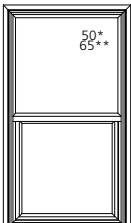
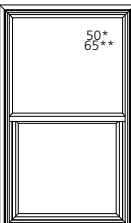
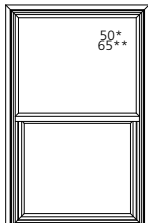
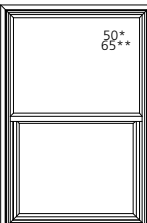
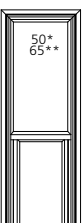
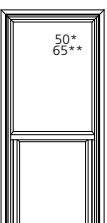
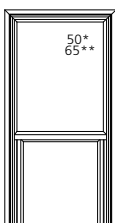
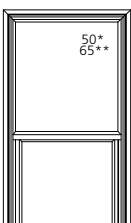
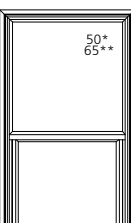
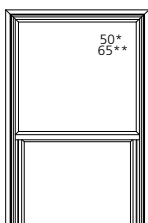
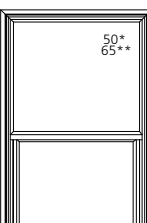
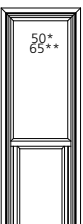
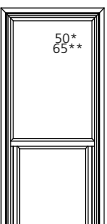
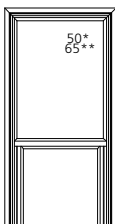
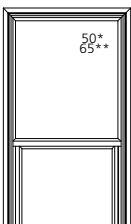
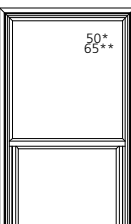
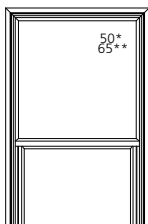
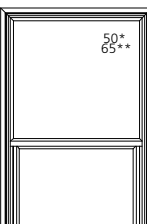
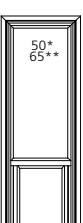
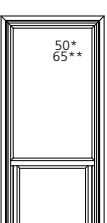

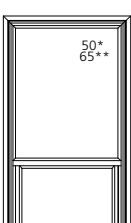
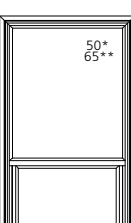
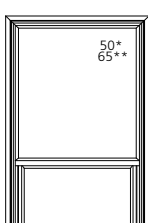
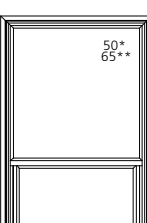
SINGLE-HUNG UNITS

UNIT SIZE ROUGH OPENING FRAME SIZE DAYLIGHT OPENING	19 3/4" (502) 18" (457) 17 1/2" (445) 13 9/16" (344)	25 3/4" (654) 24" (610) 23 1/2" (597) 19 9/16" (497)	27 3/4" (705) 26" (660) 25 1/2" (648) 21 9/16" (547)	31 3/4" (806) 30" (762) 29 1/2" (749) 25 9/16" (649)	33 3/4" (857) 32" (813) 31 1/2" (800) 27 9/16" (700)	35 3/4" (908) 34" (864) 33 1/2" (851) 29 9/16" (751)	37 3/4" (959) 36" (914) 35 1/2" (902) 31 9/16" (802)
31 3/4" (806) 30" (762) 29 1/2" (749) 10" (254) 11 13/32" (290)	 85H1830	 85H2430	 85H2630	 85H3030	 85H3230	 85H3430	 85H3630
37 3/4" (959) 36" (914) 35 1/2" (902) 13" (330) 14 13/32" (366)	 85H1836	 85H2436	 85H2636	 85H3036	 85H3236	 85H3436	 85H3636
39 3/4" (1010) 38" (965) 37 1/2" (953) 14" (356) 15 13/32" (391)	 85H1838	 85H2438	 85H2638	 85H3038	 85H3238	 85H3438	 85H3638
43 3/4" (1111) 42" (1067) 41 1/2" (1054) 16" (406) 17 13/32" (442)	 85H1842	 85H2442	 85H2642	 85H3042	 85H3242	 85H3442	 85H3642
45 3/4" (1162) 44" (1118) 43 1/2" (1105) 17" (432) 18 13/32" (468)	 85H1844	 85H2444	 85H2644	 85H3044	 85H3244	 85H3444	 85H3644
49 3/4" (1264) 48" (1219) 47 1/2" (1207) 19" (483) 20 13/32" (519)	 85H1848	 85H2448	 85H2648	 85H3048	 85H3248	 85H3448	 85H3648
53 3/4" (1365) 52" (1321) 51 1/2" (1308) 21" (533) 22 13/32" (569)	 85H1852	 85H2452	 85H2652	 85H3052	 85H3252	 85H3452	 85H3652

ELEVATION SYMBOL LEGEND:
VALUES IN () ARE IN MILLIMETER CONVERSIONS.
##* NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.
##** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

SCALE: 1/4" = 1'

SINGLE-HUNG UNITS

UNIT SIZE ROUGH OPENING FRAME SIZE DAYLIGHT OPENING	19 3/4" (502) 18" (457) 17 1/2" (445) 13 9/16" (344)	25 3/4" (654) 24" (610) 23 1/2" (597) 19 9/16" (497)	27 3/4" (705) 26" (660) 25 1/2" (648) 21 9/16" (547)	31 3/4" (806) 30" (762) 29 1/2" (749) 25 9/16" (649)	33 3/4" (857) 32" (813) 31 1/2" (800) 27 9/16" (700)	35 3/4" (908) 34" (864) 33 1/2" (851) 29 9/16" (751)	37 3/4" (959) 36" (914) 35 1/2" (902) 31 9/16" (802)
55 3/4" (1416) 54" (1372) 53 1/2" (1359) 52" (1327) 23 13/32" (595)	 85H1854	 85H2454	 85H2654	 85H3054	 85H3254	 85H3454	 85H3654
61 3/4" (1568) 60" (1524) 59 1/2" (1511) 58" (1478) 26 13/32" (671)	 85H1860	 85H2460	 85H2660	 85H3060	 85H3260	 85H3460	 85H3660
63 3/4" (1619) 62" (1575) 61 1/2" (1562) 60" (1524) 27 13/32" (696)	 85H1862	 85H2462	 85H2662	 85H3062	 85H3262	 85H3462	 85H3662
67 3/4" (1721) 66" (1676) 65 1/2" (1664) 64" (1626) 28 13/32" (747)	 85H1866	 85H2466	 85H2666	 85H3066	 85H3266	 85H3466	 85H3666
73 3/4" (1873) 72" (1829) 71 1/2" (1816) 70" (1772) 32 13/32" (823)	 85H1872	 85H2472	 85H2672	 85H3072	 85H3272	 85H3472	 85H3672

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

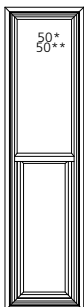
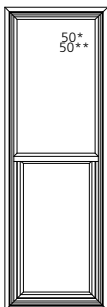
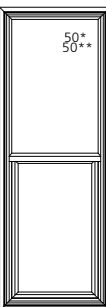
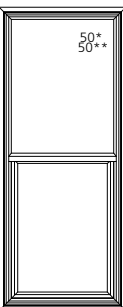
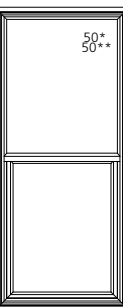
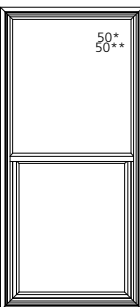
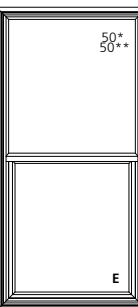
NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

###* NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

E UNIT MEETS EGRESS REQUIREMENTS FOR IRC CODE. STATE AND LOCAL EGRESS CODES MAY DIFFER. ALWAYS REFER TO LOCAL BUILDING CODES FOR COMPLETE REQUIREMENTS. CHECK WITH LOCAL OFFICIALS TO ENSURE COMPLIANCE BEFORE INSTALLING THE UNIT.

SCALE: 1/4" = 1'

SINGLE-HUNG UNITS

UNIT SIZE	19 3/4" (502)	25 3/4" (654)	27 3/4" (705)	31 3/4" (806)	33 3/4" (857)	35 3/4" (908)	37 3/4" (959)
ROUGH OPENING	18" (457)	24" (610)	26" (660)	30" (762)	32" (813)	34" (864)	36" (914)
FRAME SIZE	17 1/2" (445)	23 1/2" (597)	25 1/2" (648)	29 1/2" (749)	31 1/2" (800)	33 1/2" (851)	35 1/2" (902)
DAYLIGHT OPENING	13 9/16" (344)	19 9/16" (497)	21 9/16" (547)	25 9/16" (649)	27 9/16" (700)	29 9/16" (751)	31 9/16" (802)
							
	8SH1874	8SH2474	8SH2674	8SH3074	8SH3274	8SH3474	8SH3674

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

##* NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

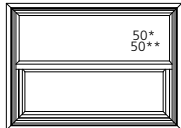
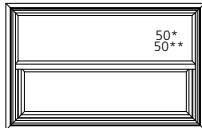

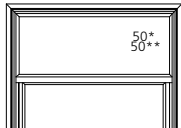
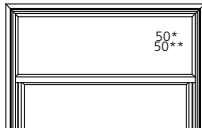

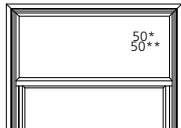
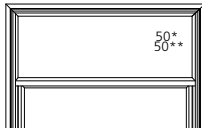

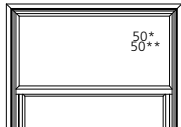
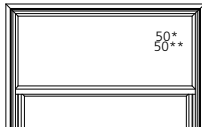

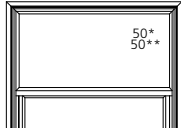
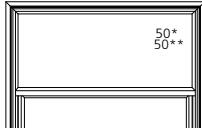

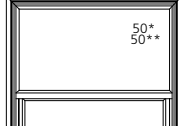
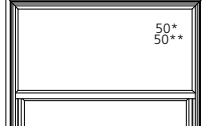
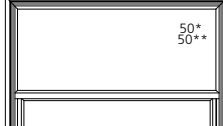
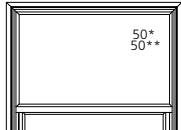
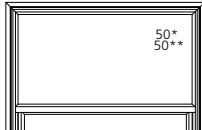

##** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

E UNIT MEETS EGRESS REQUIREMENTS FOR IRC CODE. STATE AND LOCAL EGRESS CODES MAY DIFFER. ALWAYS REFER TO LOCAL BUILDING CODES FOR COMPLETE REQUIREMENTS. CHECK WITH LOCAL OFFICIALS TO ENSURE COMPLIANCE BEFORE INSTALLING THE UNIT.

SCALE: 1/4" = 1'

SINGLE-HUNG UNITS

UNIT SIZE
ROUGH OPENING
FRAME SIZE
DAYLIGHT OPENING

1 4" OPENING 1 1/2" ME SIZE 1 1/2" HT OPENING	43 3/4" (1111) 42" (1067) 41 1/2" (1054) 37 9/16" (954)	49 3/4" (1264) 48" (1219) 47 1/2" (1207) 43 9/16" (1106)	55 3/4" (1416) 54" (1372) 53 1/2" (1359) 49 9/16" (1259)
31 3/4" (806) 30" (762) 29 1/2" (749) 10" (254) 11 13/32" (290)			
	85H4230	85H4830	85H5430
37 3/4" (959) 36" (914) 35 1/2" (902) 13" (330) 14 13/32" (366)			
	85H4236	85H4836	85H5436
39 3/4" (1010) 38" (965) 37 1/2" (953) 14" (356) 15 13/32" (391)			
	85H4238	85H4838	85H5438
43 3/4" (1111) 42" (1067) 41 1/2" (1054) 16" (406) 17 13/32" (442)			
	85H4242	85H4842	85H5442
45 3/4" (1162) 44" (1118) 43 1/2" (1105) 17" (432) 18 13/32" (468)			
	85H4244	85H4844	85H5444
49 3/4" (1264) 48" (1219) 47 1/2" (1207) 19" (483) 20 13/32" (519)			
	85H4248	85H4848	85H5448
53 3/4" (1365) 52" (1321) 51 1/2" (1308) 21" (533) 22 13/32" (569)			
	85H4252	85H4852	85H5452

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

*** NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

*** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

SCALE: 1/4" = 1'

SINGLE-HUNG UNITS

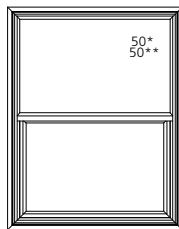
UNIT SIZE
ROUGH OPENING
FRAME SIZE
DAYLIGHT OPENING

43 3/4" (1111)
42" (1067)
41 1/2" (1054)
37 9/16" (954)

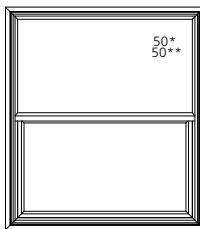
49 3/4" (1264)
48" (1219)
47 1/2" (1207)
43 9/16" (1106)

55 3/4" (1416)
54" (1372)
53 1/2" (1359)
49 9/16" (1259)

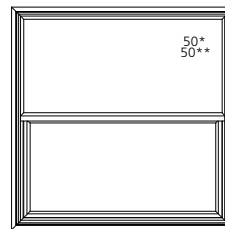
55 3/4" (1416)
54" (1372)
53 1/2" (1359)
22" (559)
23 13/32" (595)



8SH4254

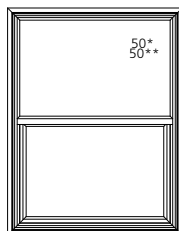


8SH4854

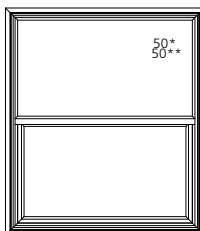


8SH5454

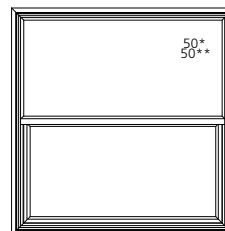
61 3/4" (1568)
60" (1524)
59 1/2" (1511)
25" (635)
26 13/32" (671)



8SH4260

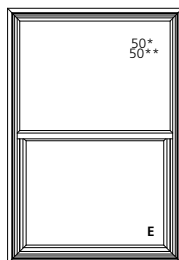


8SH4860

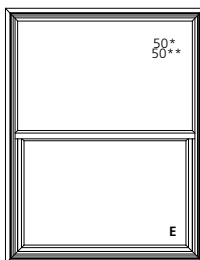


8SH5460

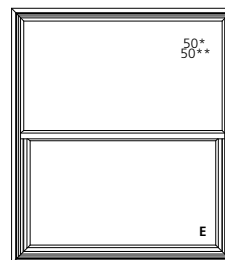
63 3/4" (1619)
62" (1575)
61 1/2" (1562)
26" (660)
27 13/32" (696)



8SH4262

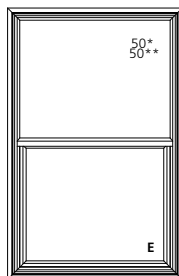


8SH4862

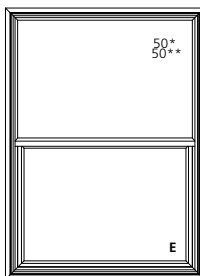


8SH5462

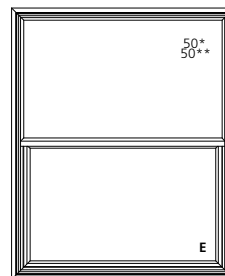
67 3/4" (1721)
66" (1676)
65 1/2" (1664)
28" (711)
29 13/32" (747)



8SH4266

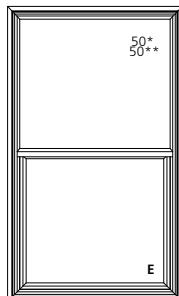


8SH4866

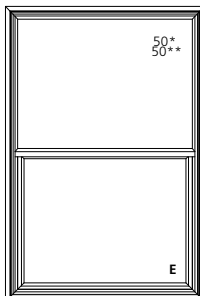


8SH5466

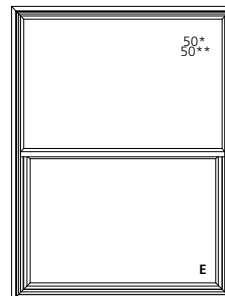
73 3/4" (1873)
72" (1829)
71 1/2" (1816)
31" (787)
32 13/32" (823)



8SH4272



8SH4872



8SH5472

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

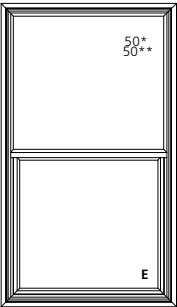
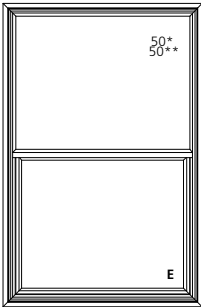
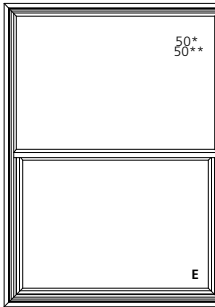
*** NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

**** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

E UNIT MEETS EGRESS REQUIREMENTS FOR IRC CODE. STATE AND LOCAL EGRESS CODES MAY DIFFER. ALWAYS REFER TO LOCAL BUILDING CODES FOR COMPLETE REQUIREMENTS. CHECK WITH LOCAL OFFICIALS TO ENSURE COMPLIANCE BEFORE INSTALLING THE UNIT.

SCALE: 1/4" = 1'

SINGLE-HUNG UNITS

UNIT SIZE	43 3/4" (1111)	49 3/4" (1264)	55 3/4" (1416)
ROUGH OPENING	42" (1067)	48" (1219)	54" (1372)
FRAME SIZE	41 1/2" (1054)	47 1/2" (1207)	53 1/2" (1359)
DAYLIGHT OPENING	37 9/16" (954)	43 9/16" (1106)	49 9/16" (1259)
			
	8SH4274	8SH4874	8SH5474

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

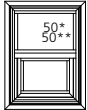
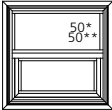
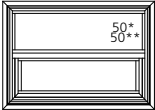

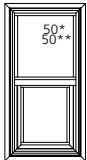
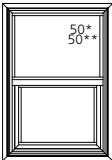
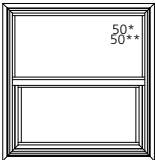
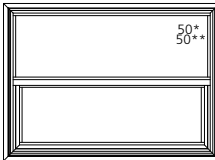
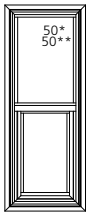
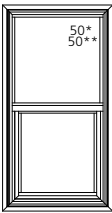
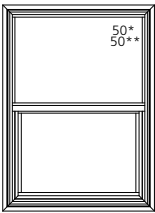
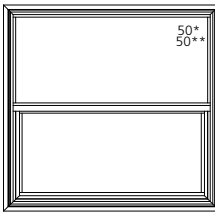
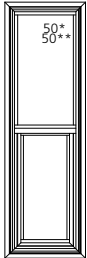
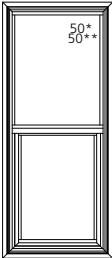
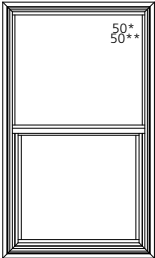
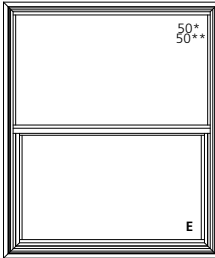
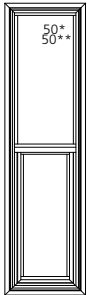
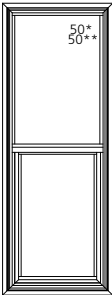
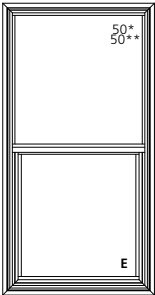
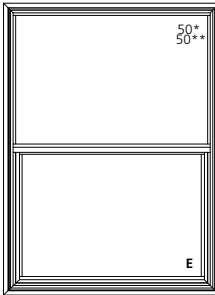
##* NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

*** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

E UNIT MEETS EGRESS REQUIREMENTS FOR IRC CODE. STATE AND LOCAL EGRESS CODES MAY DIFFER. ALWAYS REFER TO LOCAL BUILDING CODES FOR COMPLETE REQUIREMENTS. CHECK WITH LOCAL OFFICIALS TO ENSURE COMPLIANCE BEFORE INSTALLING THE UNIT.

SINGLE-HUNG UNITS - FLORIDA SIZES

IMPACT

UNIT SIZE ROUGH OPENING FRAME SIZE DAYLIGHT OPENING	20 1/8" (511) 18 3/8" (467) 17 7/8" (454) 13 15/16" (354)	27 1/2" (699) 25 3/4" (654) 25 1/4" (641) 21 5/16" (541)	38" (965) 36 1/4" (921) 35 3/4" (908) 31 13/16" (808)	54 1/8" (1375) 52 3/8" (1330) 51 7/8" (1318) 47 15/16" (1217)
27" (686) 25 1/4" (641) 24 3/4" (629) 7 9/16" (192) 9 1/8" (232)				
	8SH-12	8SH-H32	8SH-22	8SH-32
39 3/8" (1000) 37 5/8" (956) 37 1/8" (943) 13 3/4" (349) 15 5/16" (389)				
	8SH-13	8SH-H33	8SH-23	8SH-33
51 5/8" (1311) 49 7/8" (1267) 49 3/8" (1254) 19 7/8" (505) 21 7/16" (545)				
	8SH-14	8SH-H34	8SH-24	8SH-34
64" (1626) 62 1/4" (1581) 61 3/4" (1568) 25 9/16" (649) 27 1/8" (689)				
	8SH-15	8SH-H35	8SH-25	8SH-35
73" (1854) 71 1/4" (1810) 70 3/4" (1797) 29 9/16" (751) 31 1/8" (791)				
	8SH-16S	8SH-H36S	8SH-26S	8SH-36S

ELEVATION SYMBOL LEGEND:

VALUES IN () ARE IN MILLIMETER CONVERSIONS.

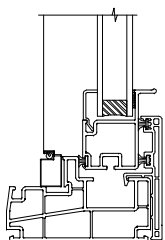
*** NUMBER INDICATES DESIGN PRESSURE (DP) RATING WITH STANDARD GLAZING.

*** NUMBER INDICATES OPTIONAL DESIGN PRESSURE (DP) RATING.

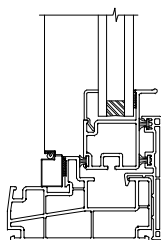
E UNIT MEETS EGRESS REQUIREMENTS FOR IRC CODE. STATE AND LOCAL EGRESS CODES MAY DIFFER. ALWAYS REFER TO LOCAL BUILDING CODES FOR COMPLETE REQUIREMENTS. CHECK WITH LOCAL OFFICIALS TO ENSURE COMPLIANCE BEFORE INSTALLING THE UNIT.

SCALE: 1/4" = 1'

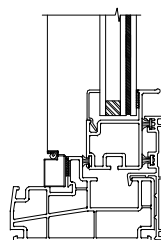
GLAZING OPTIONS



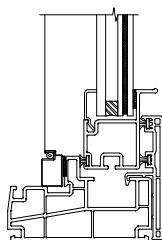
**3/4" IG
1/8" GLASS SIZE**



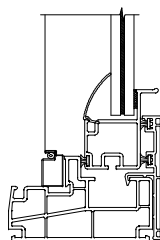
**3/4" IG
3/16" GLASS SIZE**



**3/4" LAMINATED GLASS
1/8" GLASS SIZE**

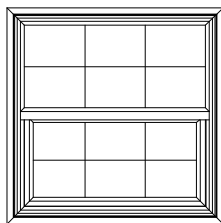


**3/4" LAMINATED GLASS
3/16" GLASS SIZE**

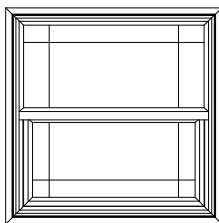


**MONO GLAZED IMPACT GLASS
7/16" GLASS SIZE**

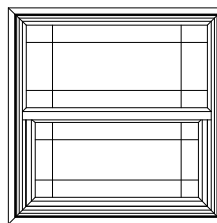
GRILLES PATTERNS



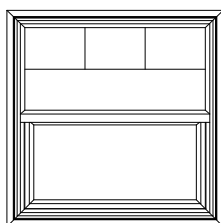
STANDARD



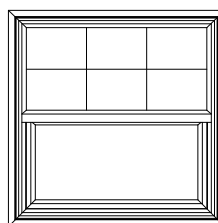
PRAIRIE



PRAIRIE SASH

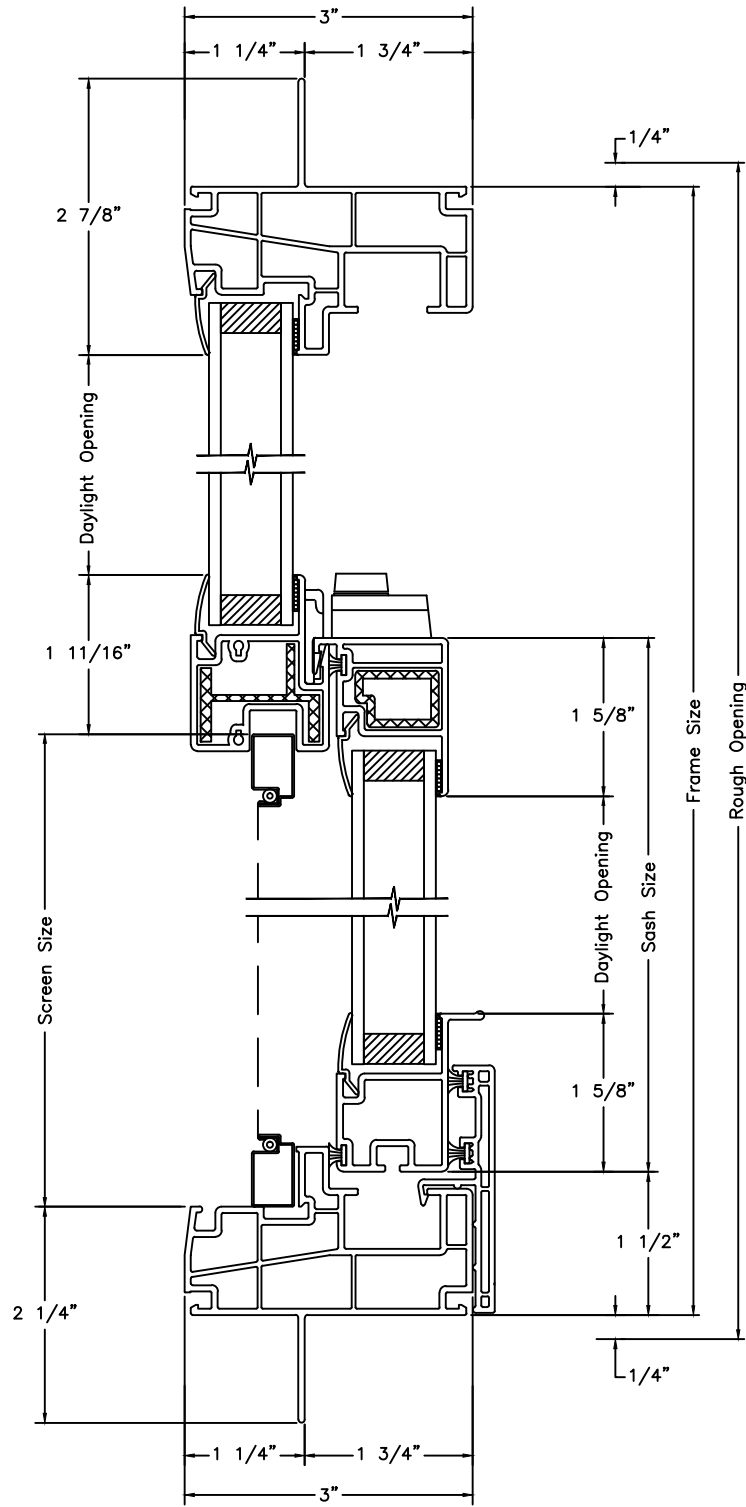


COLONIAL TOP SASH
1/2 LITE

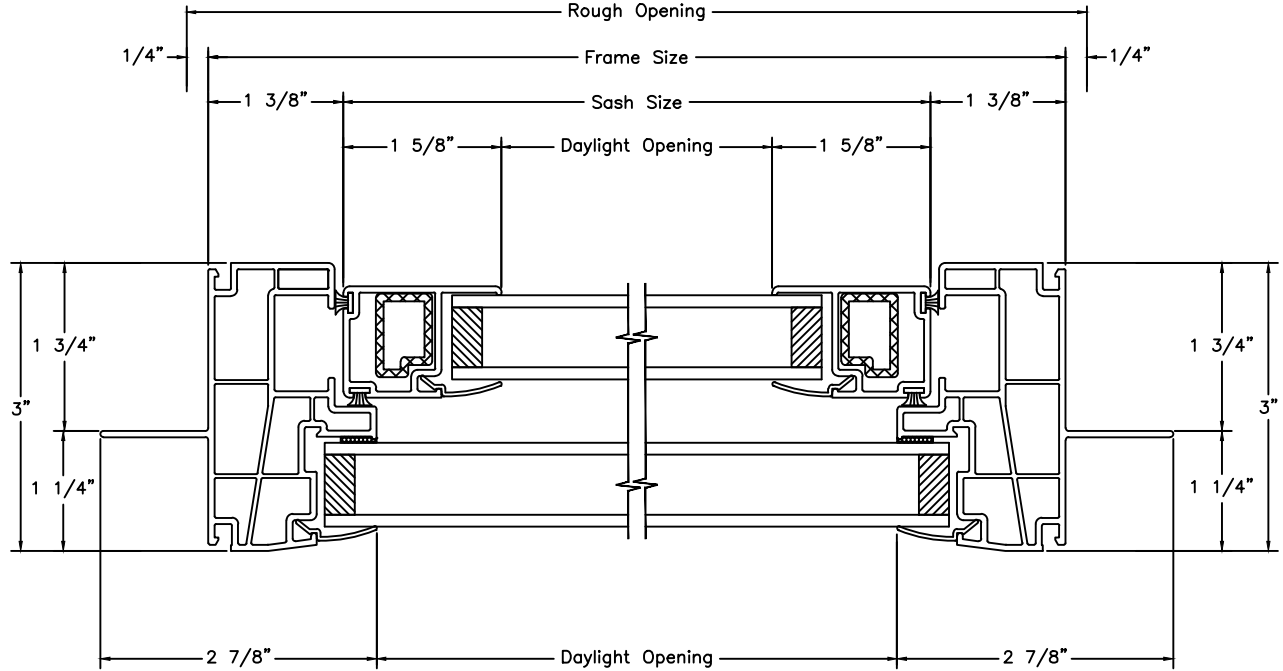


COLONIAL TOP SASH

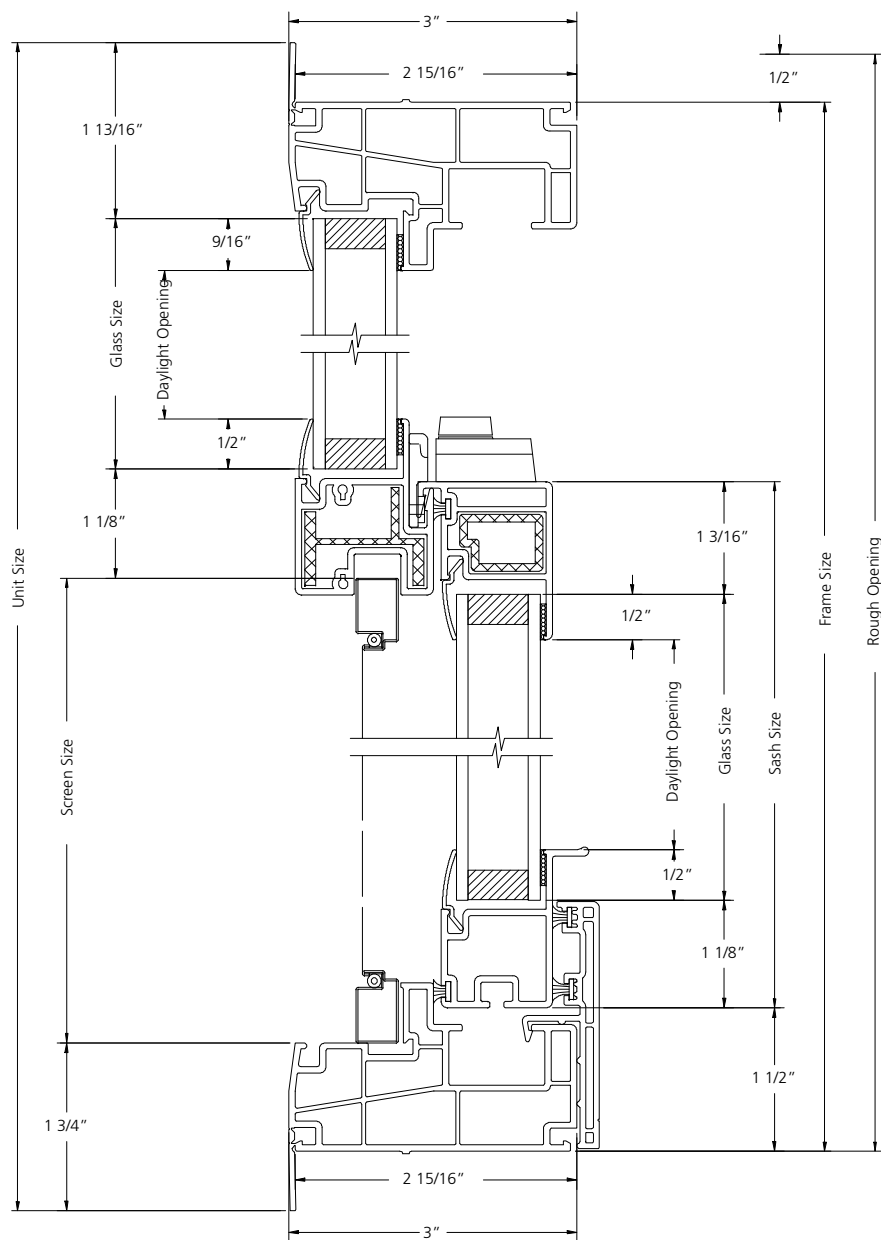
**VERTICAL SECTION
NAIL FLANGE**



**HORIZONTAL SECTION
NAIL FLANGE**



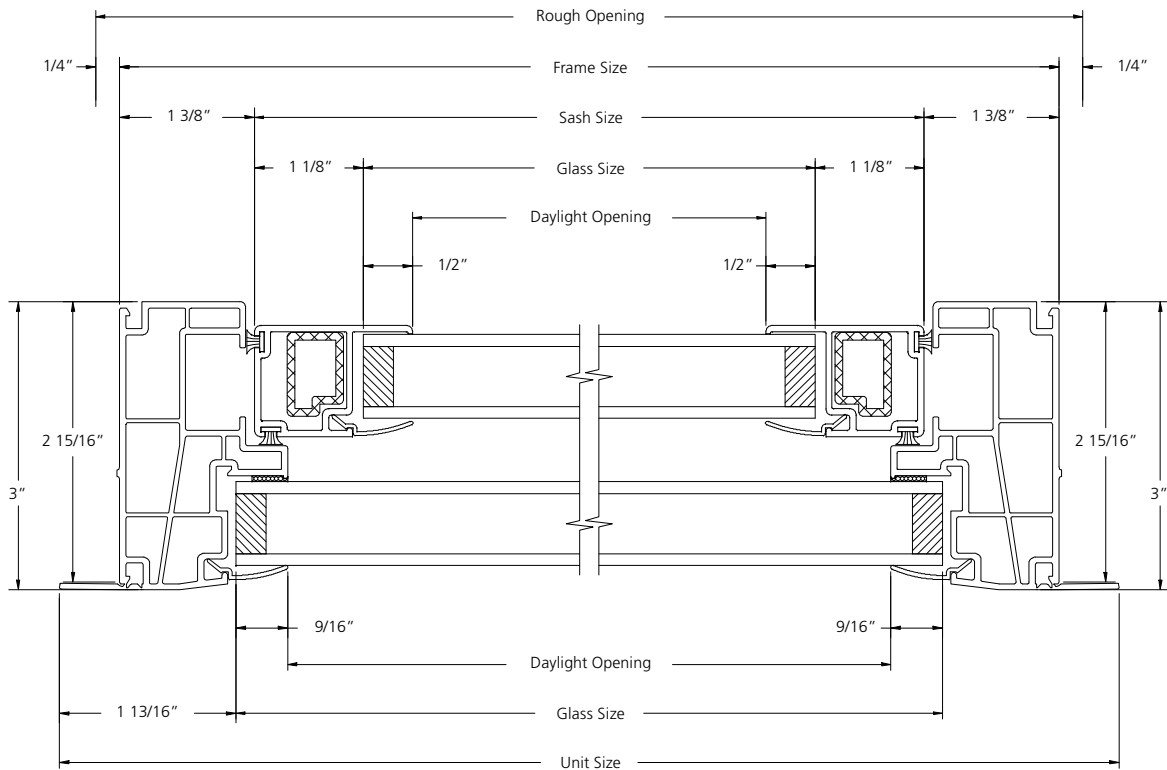
**SINGLE-HUNG UNIT
FLANGE**



VERTICAL SECTION

SCALE: 6" = 1'

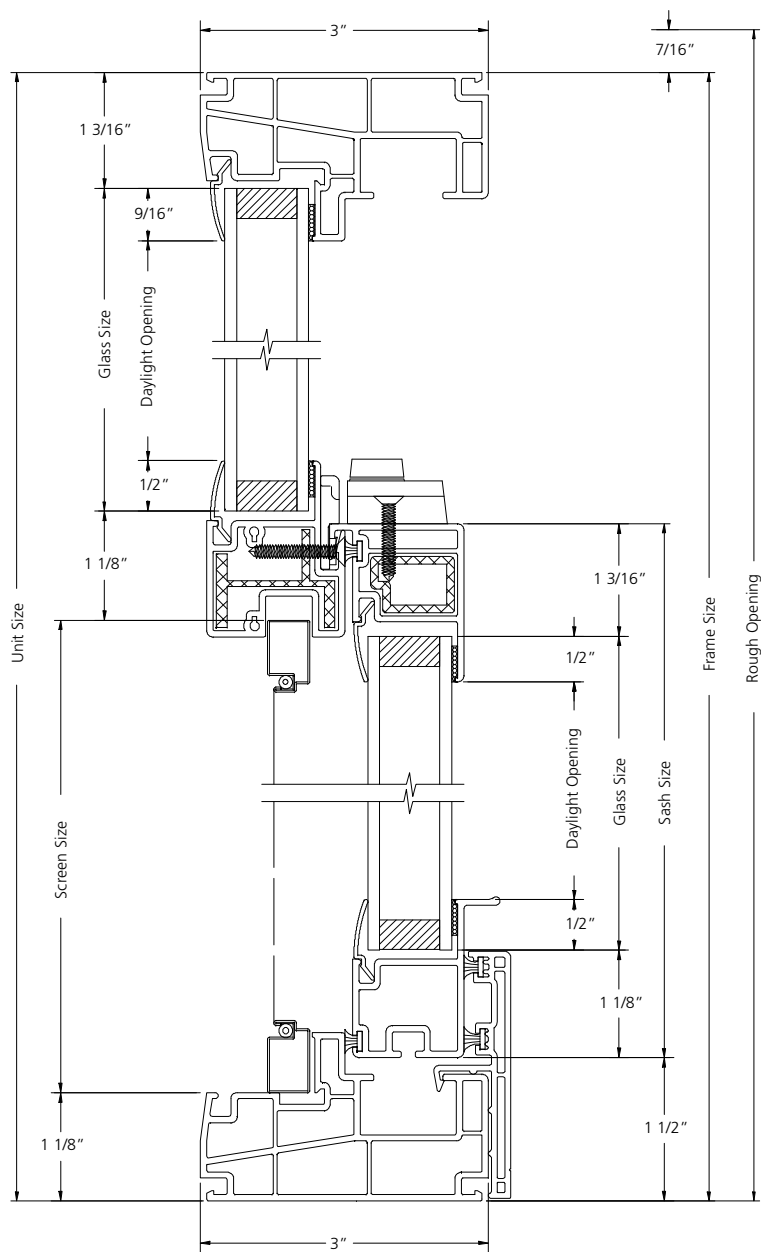
**SINGLE-HUNG UNIT
FLANGE**



HORIZONTAL SECTION

SCALE: 6" = 1'

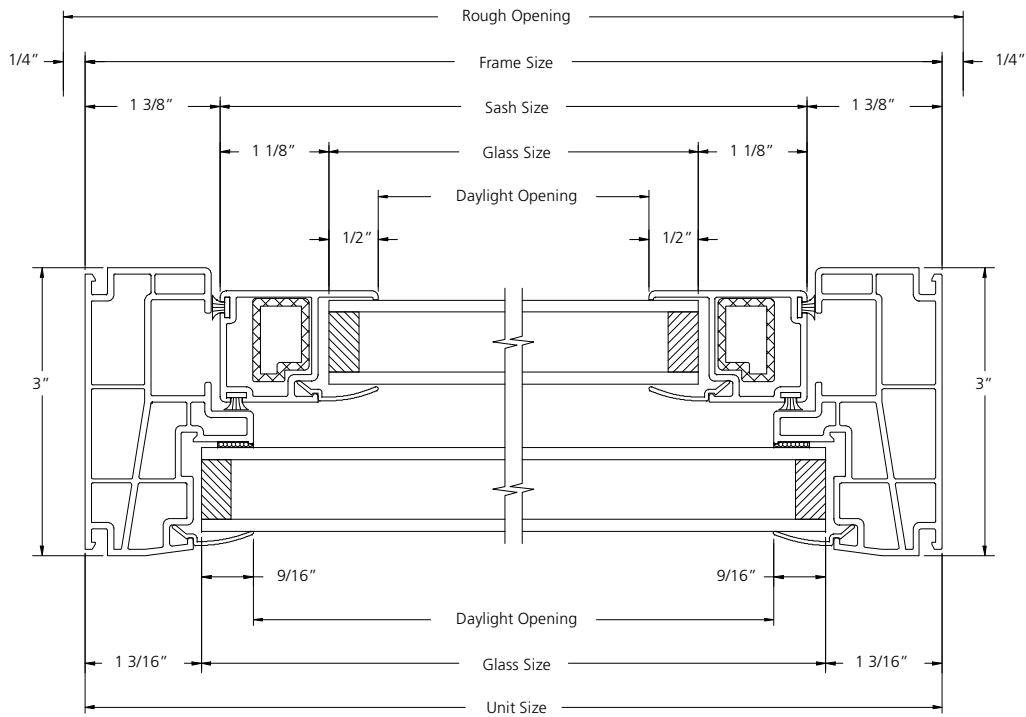
**SINGLE-HUNG UNIT
POCKET**



VERTICAL SECTION

SCALE: 6" = 1'

**SINGLE-HUNG UNIT
POCKET**



HORIZONTAL SECTION

SCALE: 6" = 1'